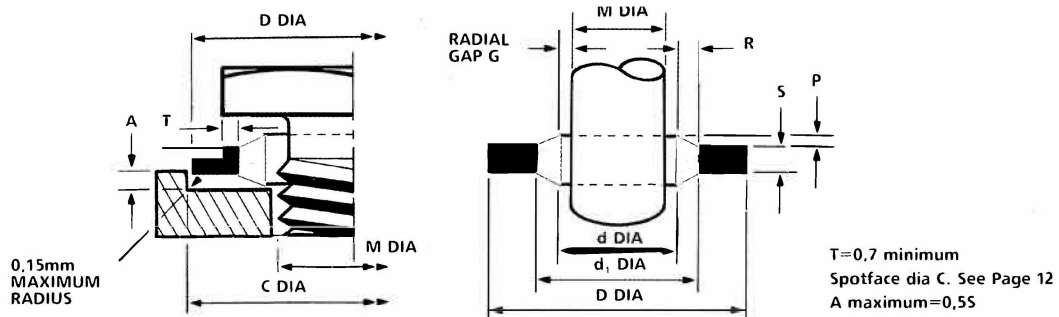


SELF-CENTERING RANGE



THREAD SIZE M	SIZE REFERENCE	d ϕ ± 0.13	C ϕ CENTRALISING LIP	E	P	R ± 0.1	d1 ϕ ± 0.10	D ϕ $+0.13$	S ± 0.10
M8	866	8.70	6.40	-0+0.25	0.38/0.63	0.25/0.51	10.40	14.00	1.00
1/8 BSP	820	10.37	8.26				11.84	15.88	2.00
M10	708	10.70	8.05				12.40	16.00	1.50
M12	867	12.70	9.73				14.10	19.00	1.50
1/4 BSP	821	13.74	11.18				15.21	20.57	2.00
M14	868	14.70	11.38				16.40	22.00	1.50
5/8	869	16.51	12.90				18.75	25.40	2.00
M16	870	16.70	13.41				18.40	24.00	1.50
3/8 BSP	823	17.28	14.76				18.75	23.80	2.00
11/16	871	18.16	14.50				19.69	25.40	2.40
M18	872	18.70	14.76				20.40	26.00	1.50
M20	873	20.70	16.76				22.50	28.00	1.50
1/2 BSP	825	21.54	18.24				23.01	28.58	2.47
M22	874	22.70	18.74				24.40	30.00	2.00
5/8 BSP	826	23.49	20.27				24.97	31.75	2.47
M24	875	24.70	20.11				26.40	32.00	2.00
3/4 BSP	827	27.05	23.83	28.53	34.93	2.47			
7/8 BSP	829	30.81	27.51	32.29	38.10	2.47			
1 BSP	830	33.89	29.92	36.88	42.80	3.40			
1 1/4 BSP	832	42.93	38.45	45.93	52.38	3.40			
1 1/2 BSP	833	48.44	44.45	51.39	58.60	3.40			
1 3/4 BSP	834	54.89	50.42	58.30	69.85	3.40			
2 BSP	836	60.58	56.26	63.63	73.03	3.40			
2 1/4 BSP	838	66.68	62.36	69.98	79.50	3.40			
2 1/2 BSP	839	76.08	71.50	79.38	90.17	3.40			